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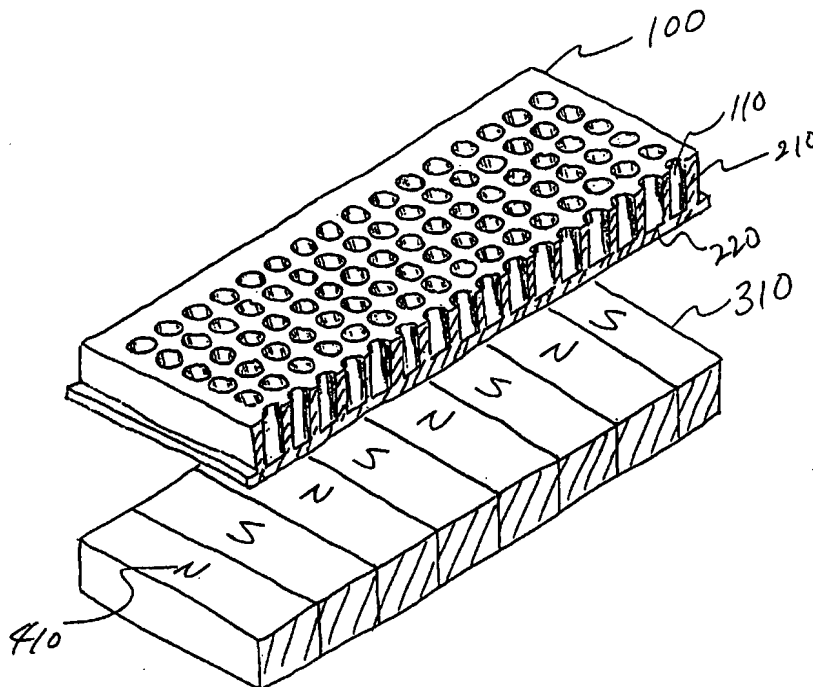
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(54) Title: METHOD AND APPARATUS FOR MAGNETIC SEPARATION OF PARTICLES



(57) Abstract: A method and apparatus for magnetic separation of particles within a container. In one embodiment, a container contains a number of particles and a number of magnetically susceptible particles. A number of magnets are arranged in a plane and is placed close to the container. The magnetic poles of the magnets are arranged in a pattern to apply magnetic fields oriented perpendicular to the plane on the container. The pole pattern provides in consistent separation across the container of the number of magnetically susceptible particles from the rest of the particles.



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

METHOD AND APPARATUS FOR MAGNETIC SEPARATION OF PARTICLES

This U.S. Patent application claims the benefit of U.S. Provisional Application No. 60/179,358, filed January 31, 2000.

FIELD OF INVENTION

The present invention relates to the field of magnetic separation of particles in a solution. More specifically, the present invention relates to an arrangement of magnets for separating particles in a solution.

BACKGROUND OF THE INVENTION

Biological laboratories often require a technique to separate particles in a solution. Target particles, such as proteins and the like, are separated from a solution by a technique known as magnetic separation.

In general, the case of molecular biological magnetic separation of biological particles, such as target proteins, involves coating small paramagnetic materials, such as micro-beads ranging in size from a few hundred nanometers to tens of micrometers, with a chemical-specific substance that is known to chemically bond with the target proteins. The coated micro-beads are introduced into a well containing a solution of the target proteins and unwanted biological molecules. The target proteins chemically bond to the coating of the micro-beads. Magnets are placed close enough to the well to apply magnetic fields on the well and the solution.

The paramagnetic micro-beads, including the target proteins chemically bonded to the coating of the micro-beads, are attracted to the magnets in accord with the direction of the magnetic fields the magnets generate. Placement of the magnets determines where the micro-beads with the target proteins will collect, i.e., if the magnets are placed along the side of the well, the micro-beads will collect to the side wall of the well. Once the micro-beads have

been collected to the desired location, the well is rinsed, removing the solution. The collected micro-beads with the target proteins chemically bonded to the coating of the micro-beads remain in the well as long as the magnetic fields are continually applied.

Once the well has been rinsed, a "clean" solution, without unwanted particles, is placed into the well. A chemical is introduced into the "clean" solution to break the chemical bonds of the target proteins and the coating of the micro-beads, resulting in a well with isolated target proteins. Additionally, the micro-beads may be removed by no longer applying the magnetic fields to the well.

Molecular biological magnetic separation is well known, and until relatively recently, this process was performed using large tubes of fluids (15-50 ml tubes) and micro-beads. Recent molecular magnetic separation techniques typically involve the use of 96-well micro-plates, that is, a tray having 96 wells, arranged in an 8 x 12 matrix, with each well capable of holding 250-500 micro-liter (μ l) of liquid. A variety of placement methods for magnets to apply the desired magnetic fields can be employed on these micro-plates. One method is to place small magnets, having predetermined magnetic fields, between micro-plate receiving orifices, so that the micro-beads collect along the walls of the wells as described by Li, et al., U.S. Patent No. 4,988,618. Another method is to place an apparatus with magnetic pins into the wells with the micro-beads collecting on the pins as described by Ekenberg, et. al., U.S. Patent No. 5,567,326. Another method is to have a base for a micro-plate with cylindrical magnets positioned for insertion from the base of the micro-plate into the spaces between the wells of the micro-plate with the micro-beads collecting along the walls of the wells as described by Yu, U.S. Patent No. 5,779,907.

As molecular magnetic separation techniques advance, the number of wells increase, and therefore, in high throughput applications, typically in automated systems, 384-well micro-plates and 1536-well micro-plates are utilized. Each 384-well micro-plate is arranged

as 16 x 24 wells, and each 1536-well micro-plate is arranged as 32 x 48 wells effectively increasing the volume of the 96-well micro-plates by 4 and 16 times respectively.

The spaces between the individual wells in the 384-well and 1536-well micro-plates are relatively very small; making the magnetic separation methods of Li, Ekenberg, and Yi difficult, if not impracticable. However, magnets are still required to separate the target particles from the solution for the high throughput 384-well and 1536-well micro-plates. Also, due to the increased density of the wells, if magnetic fields are applied from areas outside of the micro-plate, the separation of particles becomes inconsistent across the micro-plates because some of the wells experience a larger magnetic field than other wells.

SUMMARY OF THE INVENTION

Disclosed is an improved arrangement of magnets for consistent magnetic separation of particles across a container, such as in the case of molecular biological magnetic separation of biological particles of the type described above. Due to the arrangement of the magnets, in particular, poles of the magnets, particles in a solution in the container are magnetically separated consistently across the container. The arrangement of the magnets allow for magnetic separation within a wide range of containers, such as micro-plates with increasing density of wells.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention is illustrated by way of example and not by way of limitation in the figures of the accompanying drawings, in which the like references indicate similar elements and in which:

Figure 1 illustrates a micro-plate upon which the invention may be practiced;

Figure 2 illustrates a cross-sectional view of the 384-well micro-plate;

Figure 3 illustrates one embodiment for an improved arrangement of magnets facilitating consistent separation of particles across a container;

Figure 4 illustrates a cross-sectional view of one embodiment of the invention for an improved arrangement of magnets facilitating consistent separation of particles across a container as applied to a multi-well micro-plate container;

Figures 5a and 5b illustrate one embodiment in which an improved arrangement of magnets, in a plane with alternating poles and proximate a container, applies magnetic fields to facilitate consistent separation of particles across the container;

Figures 6a - 6d illustrate consistent separation of particles across the container in accordance with one embodiment of the invention;

Figures 7a and 7b illustrate embodiments of the invention;

Figures 8a - 8c illustrate embodiments of the invention with magnets arranged in a plane with the poles of the magnets alternating in a repeat “checkerboard” pattern;

Figures 9a and 9b illustrate embodiments of the invention with magnets arranged in a plane with the poles of the magnets alternating in a stripe pattern;

Figure 10 illustrates one embodiment with magnets arranged in a plane with poles of the magnets alternating in a combined “checkerboard” and stripe pattern; and

Figure 11 illustrates one embodiment with the magnets arranged in a plane with the poles of the magnets alternating in a concentric ring pattern.

DETAILED DESCRIPTION OF THE INVENTION

In the following description, various aspects of the present invention will be described. However, it will be apparent to those skilled in the art that the present invention may be practiced with only some or all aspects of the present invention. For purposes of explanation, specific numbers, materials and configurations are set forth in order to provide a thorough understanding of the present invention. However, it will also be apparent to one skilled in the art that the present invention may be practiced without the specific details. In

other instances, well known features are omitted or simplified in order not to obscure the present invention.

Various operations will be described as multiple discrete steps in turn, in a manner that is most helpful in understanding the present invention. However, the order of description should not be construed as to imply that these operations are necessarily order dependent. In particular, these operations need not be performed in the order of presentation.

Figure 1 illustrates a micro-plate upon which the invention may be practiced. **Fig. 1** is a top view of a “next generation” 384-well micro-plate **100** having wells **110** arranged in a 16 x 24 configuration. Each of the wells **110** is capable of holding 250-500 μ l of liquid. Although the wells illustrated are round, other geometric shapes are contemplated, for example, square wells may be utilized. In **Fig. 1**, a 384-well micro-plate is shown, however, it should be appreciated by one skilled in the art that the present invention may be practiced upon a wide range of containers used for magnetic separation of materials such as, but not limited to, 96-well micro-plates, 1536-well micro-plates, tubes, Petri dishes, and bottles.

Figure 2 illustrates a cross-sectional view of the 384-well micro-plate **100**. As shown in **Fig. 2**, because of tightly packed density of wells, variations in separation of particles across the entire micro-plate **100** may occur. Additionally, spaces **210** between the wells **110** may be very small making placement of magnets between the wells difficult if not impracticable, and therefore, the working surface upon which the invention may be practiced is proximate the micro-plate, such as, but not limited to, the bottom surface **220** of the wells.

Figure 3 illustrates one embodiment for an improved arrangement of magnets facilitating consistent separation of particles across a container. In **Fig. 3**, a number of magnets **310** are encased between a cover **330** and a tray **320** applying a magnetic field to a container such as, but not limited to, the 384-well micro-plate **100** (shown in **Fig. 1**). The cover **330**, the magnets **310**, and the tray **320** may be assembled as a support plate for the

container. Also shown in **Fig. 3**, the cover **330** includes locating pins **340**, and the tray **320** includes locating pin receivers **345**.

In the one embodiment shown in **Fig. 3**, the locating pins **340** and the locating pin receivers **345** are utilized to align the cover **330** with the tray **320**. Additionally, it should be appreciated by one skilled in the art that the combination of the locating pins **340** and the locating pin receivers **345** may be utilized between the cover **330** and the micro-plate **100** (shown in **Fig. 1**) to align the micro-plate **100** with the cover **330**. It should be appreciated by one skilled in the art that the tray **320** and the cover **330** may be of any type of material utilized for support plate covers and trays known in the art, for example, clear plastic. In one embodiment, the arranged magnets are not encased.

The magnets **310** shown in **Fig. 3** are bar magnets, however it should be appreciated by one skilled in the art that the magnets **310** may be of any type of external magnetic field-producing device such as, but not limited to, wires with an electric current. Additionally, the magnets **310** may be made of materials for permanent magnets known in the art such as, but not limited to, ferromagnetic, ferrimagnetic, Alinco, polymer-bonded, rare earth, and ceramic materials. In one embodiment, these magnets may have a protective cladding. In one embodiment, these magnets may have a steel plate (not shown), between the tray **320** and the magnets **310**, to shield the magnets from other fields that may interfere with the magnetic fields of the magnets. It is appreciated that the pole pattern created by the magnets, rather than the type or shape of magnets, is the focus of the present invention.

Figure 4 illustrates a cross-sectional view of one embodiment of the invention for an improved arrangement of magnets facilitating consistent separation of particles across a container as applied to a multi-well micro-plate container. It should be appreciated by one skilled in the art that the cross-section of the container is shown for the purposes of illustration, and the cross-section may be considered to be one half of the full container. In

one embodiment, the container is the 384-well micro-plate **100** (as shown in **Fig. 1**) with the magnets **310** disposed below the container. As shown in **Fig. 4**, the 384-well micro-plate is on the top surface of the magnets **310**, but it should be appreciated by one skilled in the art that the magnets **310**, in particular poles **410** of the magnets **310**, may be proximate the container such as, but not limited to, the side of the container. The magnets are arranged in a plane with the poles **410** of the magnets **310** corresponding to a number of wells **110** in accordance with the invention. The poles **410**, shown in **Fig. 4**, are negative and positive magnetic poles commonly known as north (N) and south (S).

As will be described in further detail below, the result of the improved arrangement of magnets, in particular the pole pattern, poles of the magnets, in a plane, corresponding to a number of wells, facilitate consistent separation of particles across a container.

Figures 5a and 5b illustrate one embodiment in which an improved arrangement of magnets, in a plane with alternating poles and proximate a container, applies magnetic fields to facilitate consistent separation of particles across the container. As shown in **Fig. 5a**, the container is a 384-well micro-plate **100** with the wells **110** arranged in 16 x 24 matrix. As with the other wells illustrated in figures 1,2 & 4, it is appreciated that the wells may be formed of geometric shapes other than circular, e.g., square. Shown in **Fig. 5b** is one embodiment of the arrangement of the magnets **310** in a plane with the poles **410** of the magnets arranged in an alternating repeat pattern in accordance with the invention. The arrangement of the poles **410** applies magnetic fields oriented perpendicular to the plane.

In one embodiment shown in **Figs. 5a and 5b**, in order to apply external magnetic fields from the magnets **310** on the container **100** facilitating consistent separation of particles across the container **100**, a relationship between the number of poles **410** and the number of wells **110** may be applied. In one embodiment, the relationship between the number of poles **410** and the number of wells **110** may be defined by the following relationship:

$$\text{number of wells} = A \times \text{number of poles}, \quad (\text{Rel. 1})$$

where the A is a positive integer. The relationship will depend on the type of container, for example, for a 96-well micro-plate, the planar arrangement of magnets may be 3 x 1 wells per pole, for a 384-well micro-plate, the planar arrangement of magnets may be 6 x 2 wells per pole (as shown in **Figs. 5a** and **5b**), and for a 1536-well micro-plate, the planar arrangement of magnets may be 12 x 4 wells per pole in accordance with the invention. As a result, shown in **Fig. 5**, the improved arrangement of magnets **310** with the alternating pattern of poles **410** applies magnetic fields on the 384-well micro-plate **100** to magnetically separate particles consistently across the 384-well micro-plate **100**.

Figures 6a - 6d illustrate consistent separation of particles across the container in accordance with one embodiment of the invention. Shown in **Fig. 6a** is the 384-well micro-plate with the arrangement of a number of magnets **310** with their poles **410** in an alternating pattern (shown in **Fig. 5b**). The 384-well micro-plate is filled with a solution **620** containing a mixture of unwanted particles **650** and target particles **630**. Additionally, a number of paramagnetic micro-beads (not shown) is introduced into the solution **620**. The paramagnetic micro-beads are micro-beads which are magnetically susceptible when magnetic fields are applied, and when the magnetic fields are no longer applied, the paramagnetic micro-beads no longer are magnetically susceptible.

The paramagnetic micro-beads are coated with a chemical specific substance that will chemically bond with the target particles **630**. The application of the magnetic field from the magnets proximate the micro-plate **100** attracts the micro-beads with the bonded target particles **630** towards the magnets **310** of the wells, and the target particles **630** are separated from the unwanted particles **650** within the solution **620**. In the illustrated embodiment, the magnets **310** are disposed below the micro-plate **100**, and the micro-beads with the bonded target particles **630** are attracted towards the bottom surface of the wells. As a result, the

micro-beads with the bonded target particles **630** are separated from the unwanted particles **650** in the solution **620**.

Three wells **610** - **612** are represented as cross-sectional views illustrating the consistent separation across the micro-plate **100**. **Fig. 6b** illustrates the cross-sectional view of well **610** located towards the center of the micro-plate **100**. **Fig. 6c** illustrates the cross-sectional view of well **611** located a distance away from the center of the micro-plate **100**. **Fig. 6d** illustrates the cross-sectional view of well **612** located at the edge of the micro-plate **100**. As shown in **Figs. 6b** - **6d**, the quantity **640** of target particles **630** separated from the solution **620** is substantially similar in the three wells **610** - **612** from different locations on the micro-plate **100**. Additionally, rates at which the separation occurs is substantially similar among the three wells **610** - **612**.

As a result of the arrangement of the magnets **310** with their poles **410** in an alternating repeat pattern, consistent separation of target particles across the container, for example the micro-plate **100**, is achieved.

Figures 7a and **7b** illustrate embodiments of the invention. Shown in **Fig. 7a**, a container **700** with nine wells **710** is shown, and three magnets **720** are proximate to the container **700**, in particular, disposed below the container **700**. In **Fig. 7a**, the wells **710** are placed directly above the poles **730** of the magnets **720**. Additionally, as shown in **Fig. 7a**, the magnets **720** are arranged in a plane to apply magnetic fields on the container **700** for consistent separation of particles across the container **700** in accordance with the invention.

Fig. 7b is one embodiment illustrating the magnets **720** arranged in a plane below the container **700** so that the wells **710** are directly above the borders **740** between the magnets **720** and their respective poles **730**. The planar arrangement of magnets **720** shown in **Fig. 7b**, apply magnetic fields on the container **700** for consistent separation of particles across the container **700**.

As shown in **Figs. 7a** and **7b**, in one embodiment, the magnets **720** may be arranged with their poles **730** below the wells **710** of the container **700**, and in one embodiment, the magnets **720** may be arranged with the borders **740** of the poles **730** below the wells **710**. However, it should be appreciated by one skilled in the art that the poles **730** and the borders **740** between the magnets **720** and their respective poles may be below any type of container known in the art, such as, but not limited to, a Petri dish utilized for magnetic separation of particles. The number of poles may relate to the number of wells according to **Rel. 1**. Additionally, the magnets **720** may be proximate to the container **700**, such as, but not limited to, sides of the container **700**.

As a result, the improved arrangement of the magnets **720**, in particular, the poles of the magnets, apply a magnetic field to a container facilitating consistent separation of particles across the container.

Figures 8a - 8c illustrate embodiments of the invention with magnets arranged in a plane with the poles of the magnets alternating in a repeat “checkerboard” pattern. As shown in **Figs. 8a - 8c**, the magnets **810** are arranged in a plane with repeating alternating poles **820** in a “checkerboard pattern. In accordance with the invention, as the number of magnets **810** and their poles **820** are increased, magnetic fields applied on a container (not shown) above the magnets produce increasing consistency of separation of particles across the container. The magnets arranged in the plane, as shown in **Fig. 8c**, may be proximate a container such as, but not limited to, 384-well and 1536-well micro-plates. Additionally, the number of poles may relate to the number of wells according to **Rel. 1**.

Figures 9a and **9b** illustrate embodiments of the invention with magnets arranged in a plane with the poles of the magnets alternating in a stripe pattern. As shown in **Figs. 9a** and **9b**, the magnets **910** are arranged in a plane with repeating alternating poles **920** in a stripe pattern. In accordance with the invention, the magnets **910** and their poles **920** arranged in

the plane with the repeating pattern as shown in **Figs. 9a** and **9b**, apply magnetic fields upon a container (not shown) above the magnets to produce consistency of separation of particles across the container. The magnets arranged in the flat topology shown in **Figs 9a** and **9b** may be proximate a container with lower density containers (relatively small number of wells or relatively large spaces between the wells) such as, but not limited to, Petri dishes and tubes. As described above, the number of poles may relate to the number of wells according to **Rel. 1**.

Figure 10 illustrates one embodiment with magnets arranged in a plane with poles of the magnets alternating in a combined “checkerboard” and stripe pattern. As shown in **Fig. 10**, the magnets **1010** are arranged in a plane with repeating alternating poles **1020** in a pattern combining the “checkerboard” pattern (shown in **Figs. 8a - 8c**) and the stripe pattern (shown in **Figs. 9a** and **9b**). In **Fig. 10**, more than one magnet is arranged to produce a single pole **1030**. In accordance with the invention, the magnets **1010** and their poles **1020** are arranged in a plane with repeating alternating poles in a pattern with more than one magnet arranged to produce the single pole **1030** as shown in **Fig. 10**, apply magnetic fields upon a container (not shown) above the magnets to produce consistency of separation of particles across the container. Again, the number of poles may relate to the number of wells according to **Rel. 1**.

Figure 11 illustrates one embodiment with the magnets arranged in a plane with the poles of the magnets alternating in a concentric ring pattern. As shown in **Fig. 11**, the magnets **1110** are arranged in a plane with repeating alternating poles **1120** in concentric ring patterns **1140 - 1143**. In accordance with the invention, the magnets **1110** and their poles **1120** arranged in a plane with repeating alternating poles in a pattern as concentric rings **1140 - 1143**, as shown in **Fig. 11**, apply magnetic fields upon a container (not shown) above the

magnets to produce consistency of separation of particles across the container. Here again, the number of poles may relate to the number of wells according to **Rel. 1**.

In general, those skilled in the art will recognize that the invention is not limited by the details described, instead, the invention can be practiced with modifications and alterations within the spirit and scope of the of the appended claims. The description is thus to be regarded as illustrative instead of restrictive on the invention.

Thus, an improved arrangement of magnets, in particular, poles of the magnets, for consistent separation of particles in a solution across a container has been described.

CLAIMS

What is claimed is:

1. A magnetic separation apparatus comprising:
a container comprising a plurality of particles and a plurality of magnetically susceptible particles;
a plurality of magnets arranged in a plane proximate the container; such that
a plurality of magnetic poles of the plurality of magnets apply magnetic fields oriented perpendicular to the plane on the container to facilitate consistent separation of the plurality of magnetically susceptible particles from the plurality of particles across the container.
2. The apparatus of claim 1, wherein the container comprises a multi-well micro-plate.
3. The apparatus of claim 2, wherein the multi-well micro-plate comprises at least one of a 96-well micro-plate, a 384-well micro-plate, and a 1536-well micro-plate.
4. The apparatus of claim 1, wherein the container comprises at least one of a tube, a vial, a Petri dish, and a bottle.
5. The apparatus of claim 1, wherein the plurality of magnets comprises a plurality of magnets encased within a protective housing.
6. The apparatus of claim 1, wherein the plurality of magnets comprises at least one of a plurality of permanent magnets and a plurality of electromagnets.
7. The apparatus of claim 1, wherein the plurality of poles of the plurality of magnets comprises a plurality of alternating poles arranged in a repeating pattern.
8. The apparatus of claim 7, wherein the plurality of alternating poles comprises relating the plurality of alternating poles to a position of the container.
9. A method for magnetic separation comprising:

providing a container comprising a plurality of particles and a plurality of magnetically susceptible particles;

arranging a plurality of magnets in a plane proximate the container; such that the magnetic

poles of the plurality of magnets apply magnetic fields oriented perpendicular to the plane on the container to facilitate consistent separation of the plurality of magnetically susceptible particles from the plurality of particles across the container.

10. The method of claim 9, wherein said providing the container comprises providing a multi-well micro-plate.

11. The method of claim 10, wherein said providing the multi-well micro-plate comprises providing at least one of a 96-well micro-plate, a 384-well micro-plate, and a 1536-well micro-plate.

12. The method of claim 9, wherein said providing the container comprises providing at least one of a tube, a Petri dish, and a bottle.

13. The method of claim 9, wherein said arranging the plurality of magnets comprises encasing the arranged plurality of magnets within a protective housing.

14. The method of claim 9, wherein said arranging the plurality of magnets comprises arranging at least one of a plurality of permanent magnets and a plurality of electromagnets.

15. The method of claim 9, wherein said arranging the plurality of poles comprises arranging a plurality of alternating poles in a repeating pattern.

16. The method of claim 15, wherein said arranging the plurality of alternating poles comprises relating the plurality of alternating poles to a position of the container.

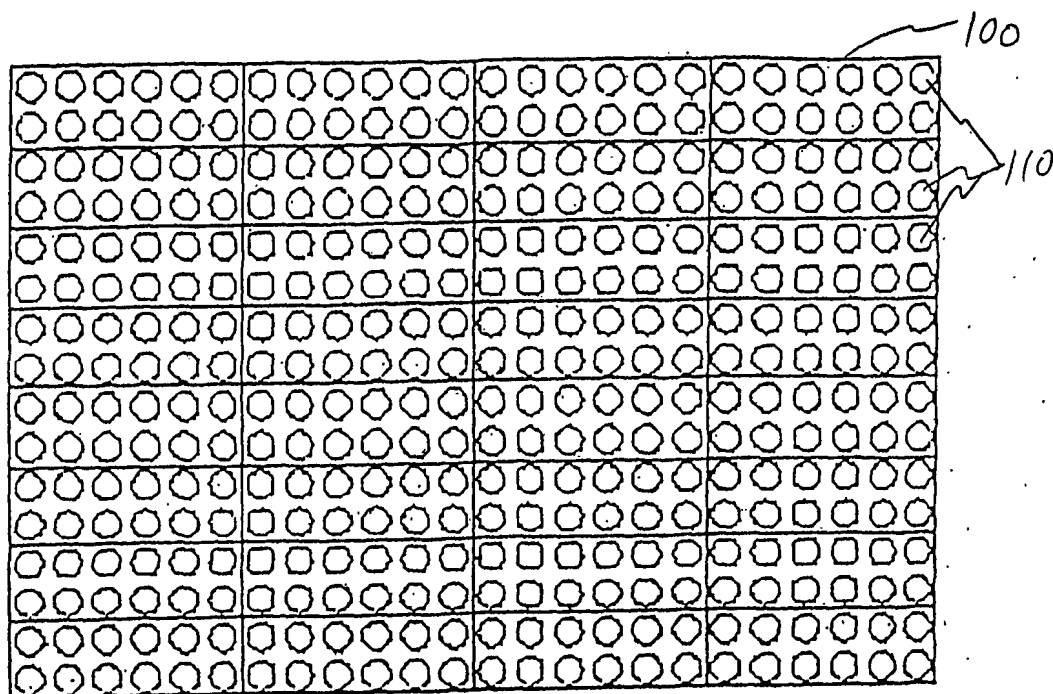


FIG. 1

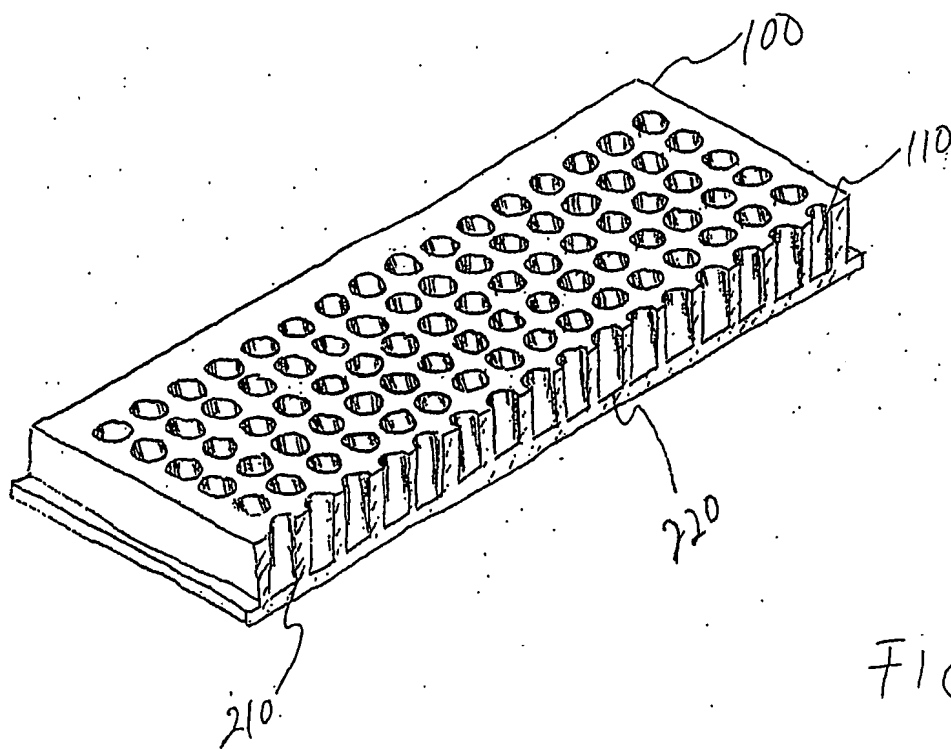


FIG. 2

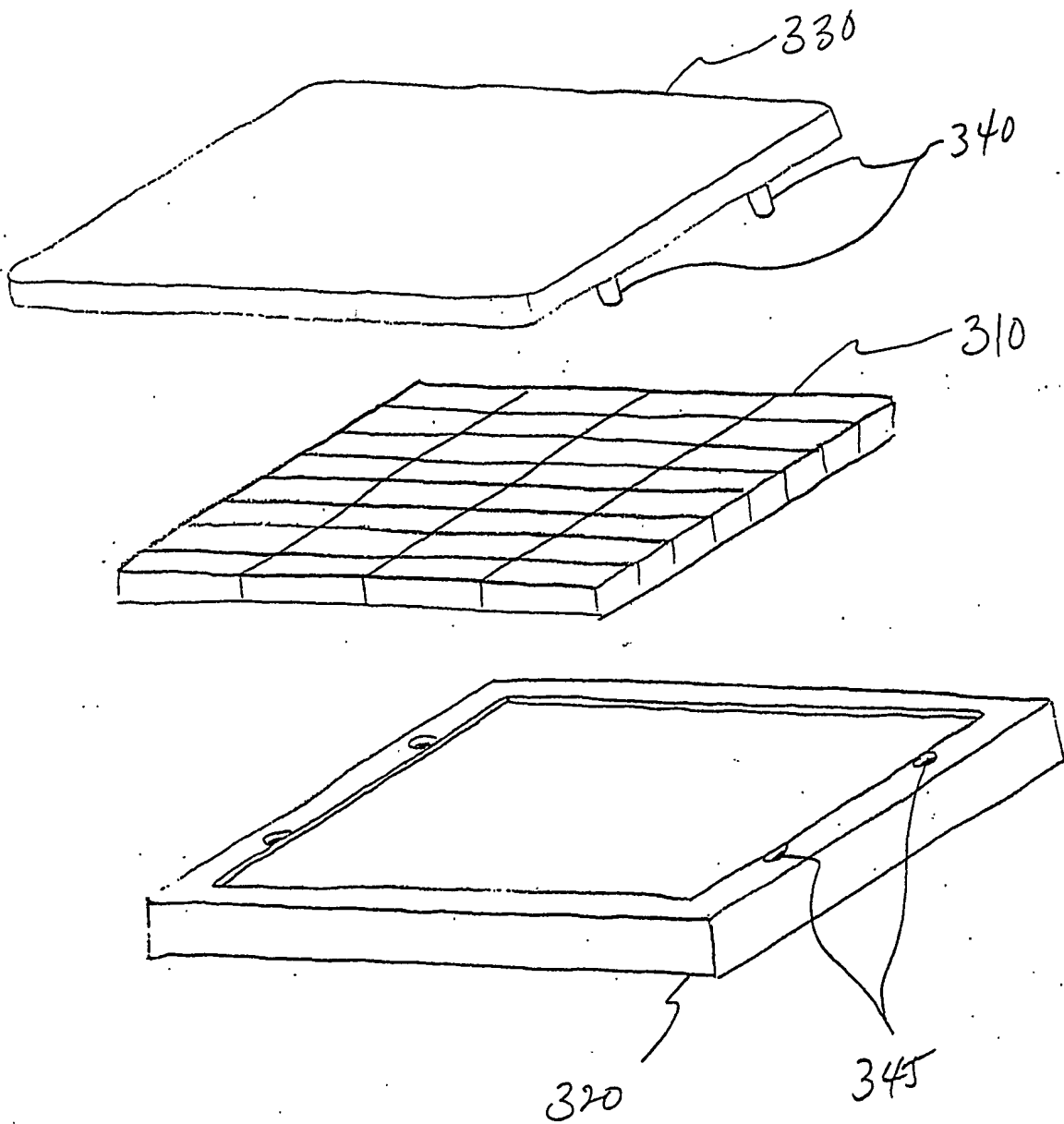


FIG. 3

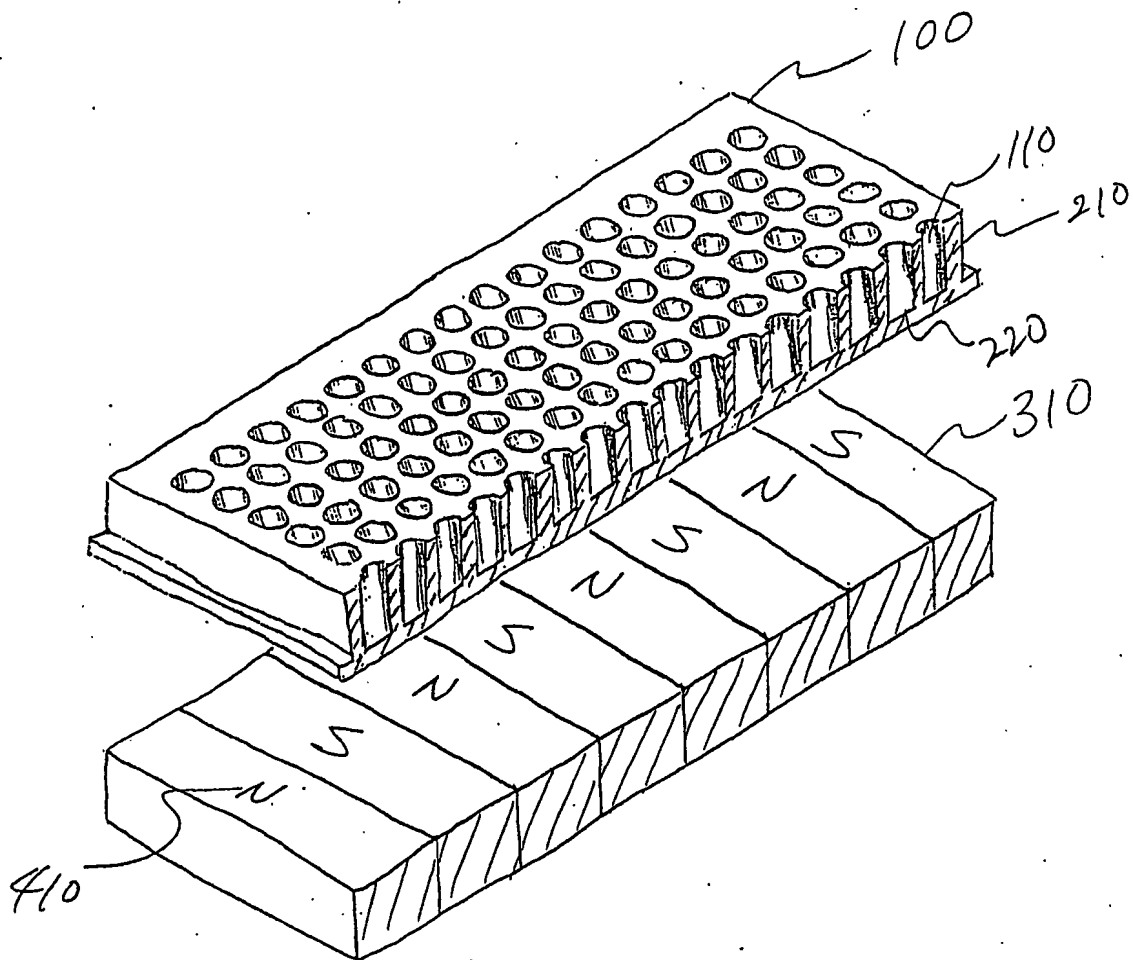


FIG. 4

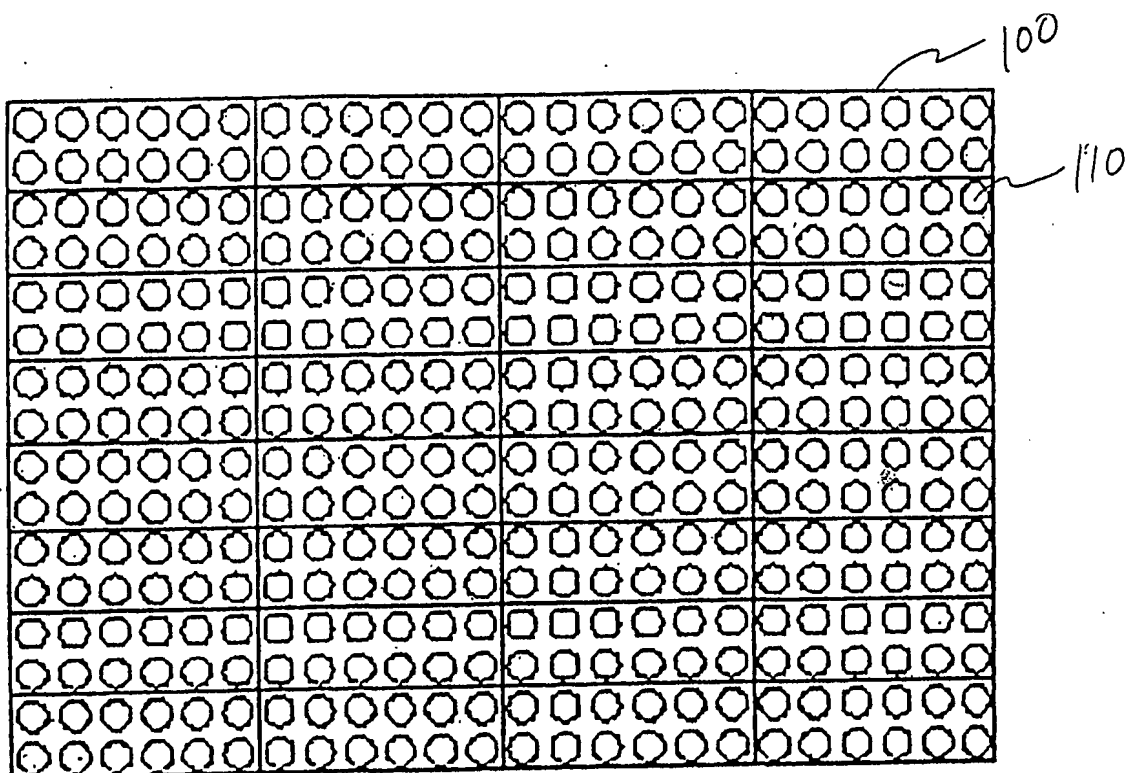


FIG. 5a

S	N	S	N
N	S	N	S
S	N	S	N
N	S	N	S
S	N	S	N
N	S	N	S
S	N	S	N
N	S	N	S

The table is labeled 310 with a bracket on the right side. The top-right cell (row 1, column 3) is labeled 410 with a bracket.

FIG. 5b

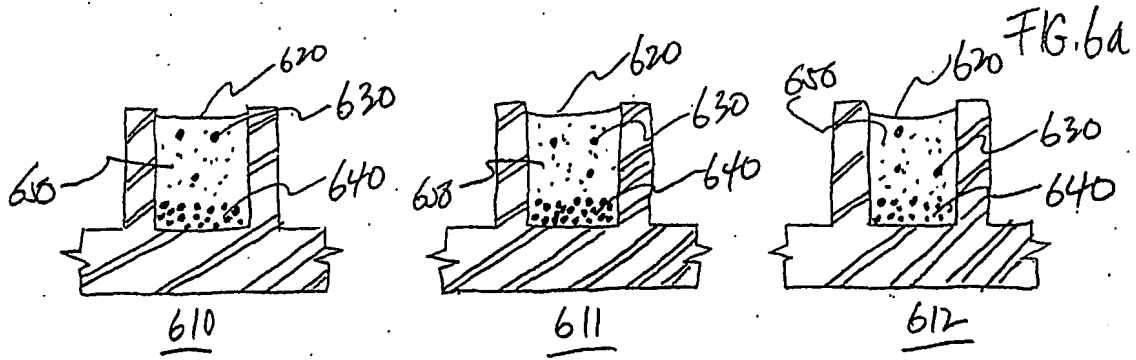
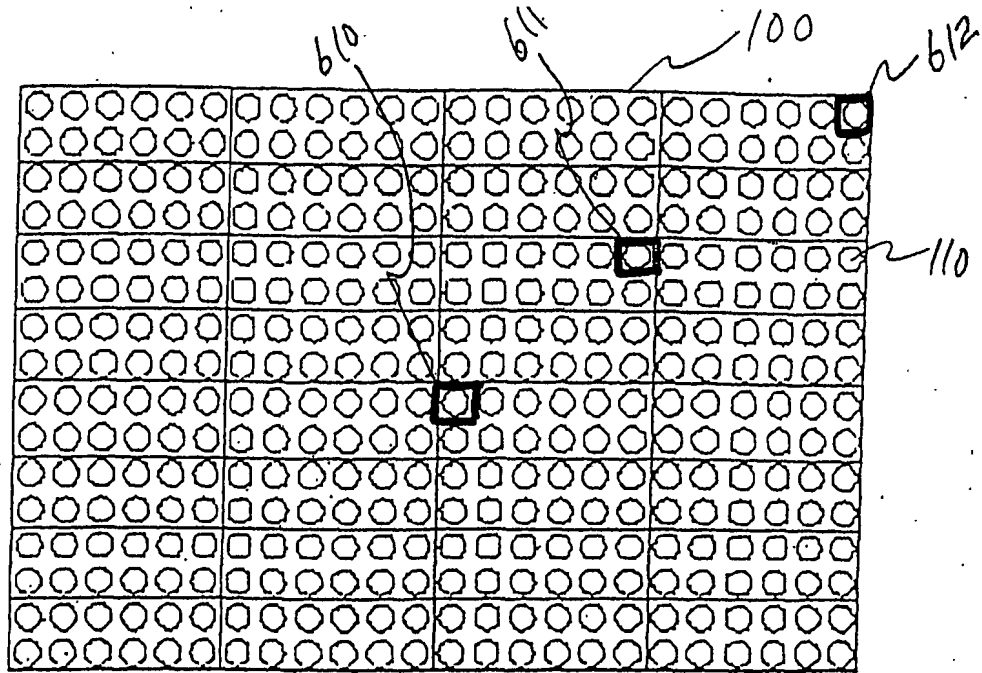


FIG. 6b

FIG. 6c

FIG. 6d.

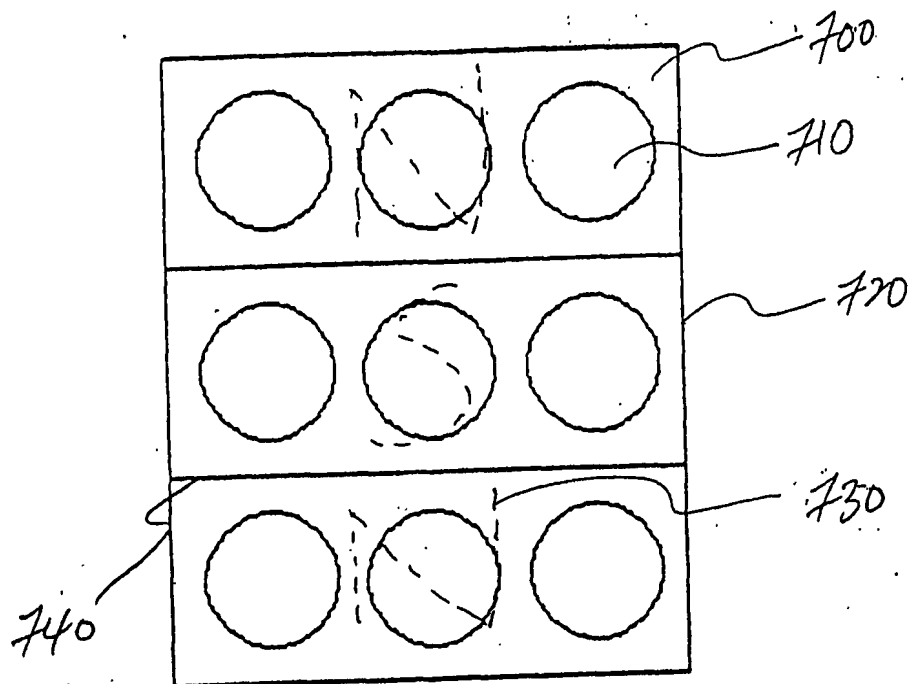


FIG. 7a

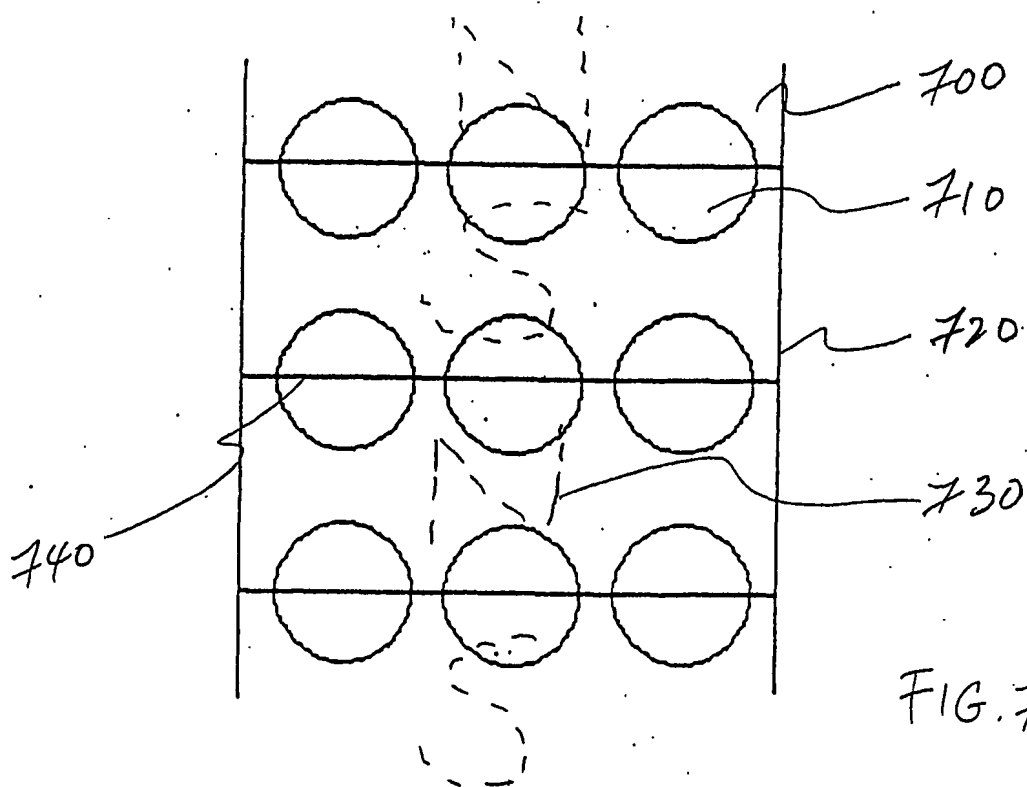
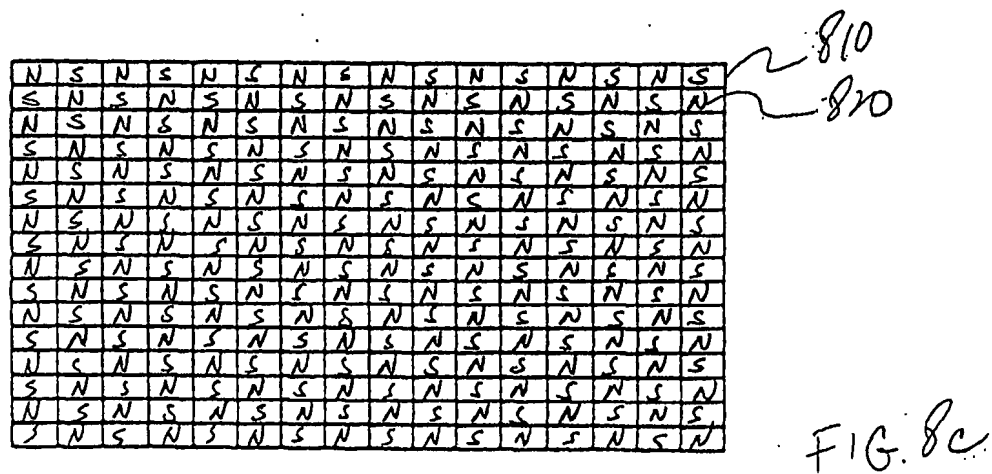
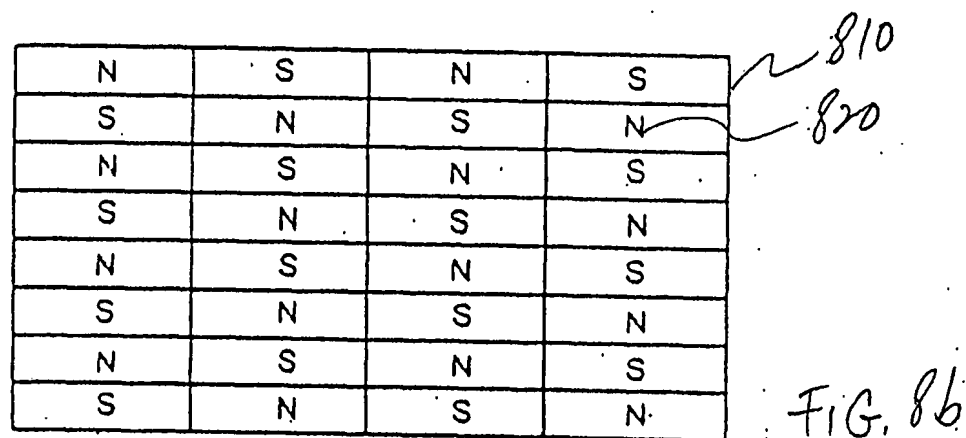
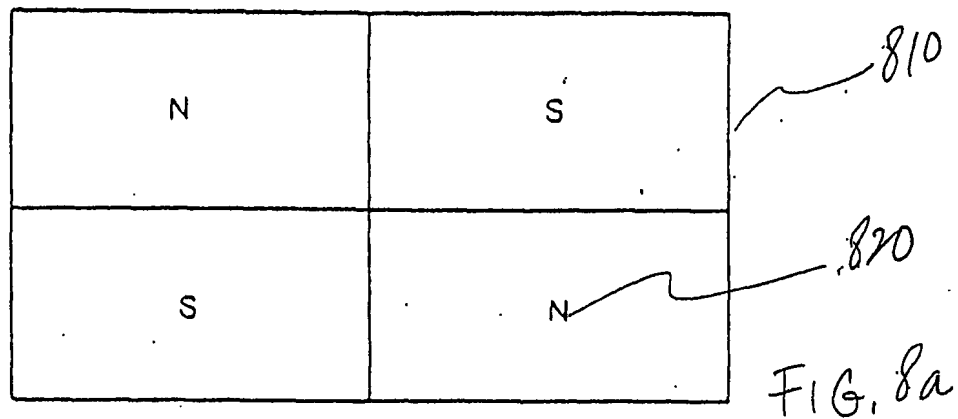


FIG. 7b



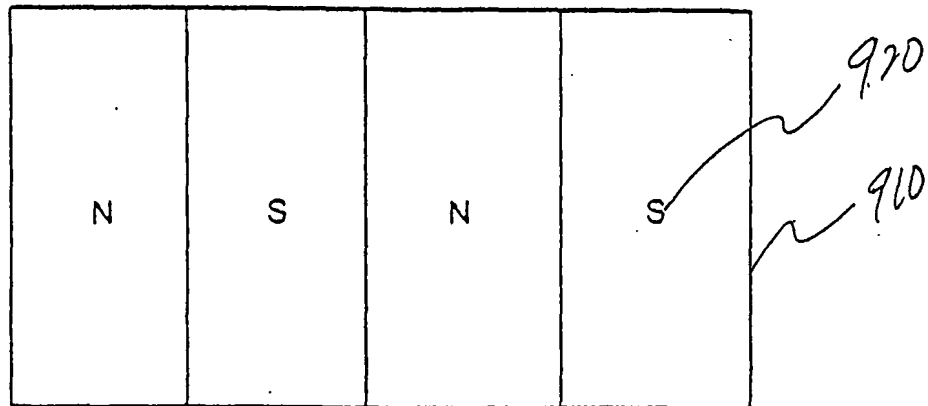


FIG. 9a

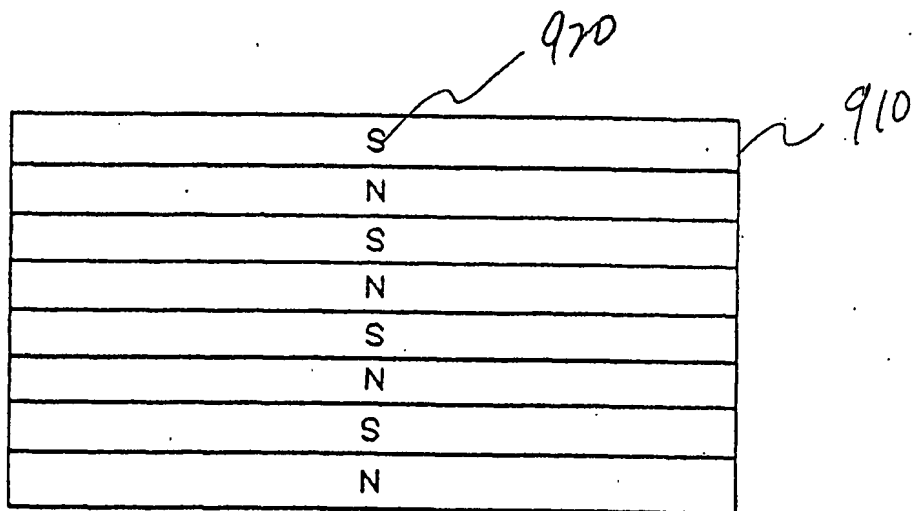


FIG. 9b

1070

1010

1030

N	N	S	S
N	N	S	S
S	S	N	N
S	S	N	N
N	N	S	S
N	N	S	S
S	S	N	N
S	S	N	N

FIG. 10

1140

1143

1110

1120

S	S	S	S	S	S	S	S
S	N	N	N	N	N	N	S
S	N	S	S	S	S	N	S
S	N	S	N	N	S	N	S
S	N	S	N	N	S	N	S
S	N	S	S	S	S	N	S
S	N	N	N	N	N	N	S
S	S	S	S	S	S	S	S

1141

1142

FIG. 11